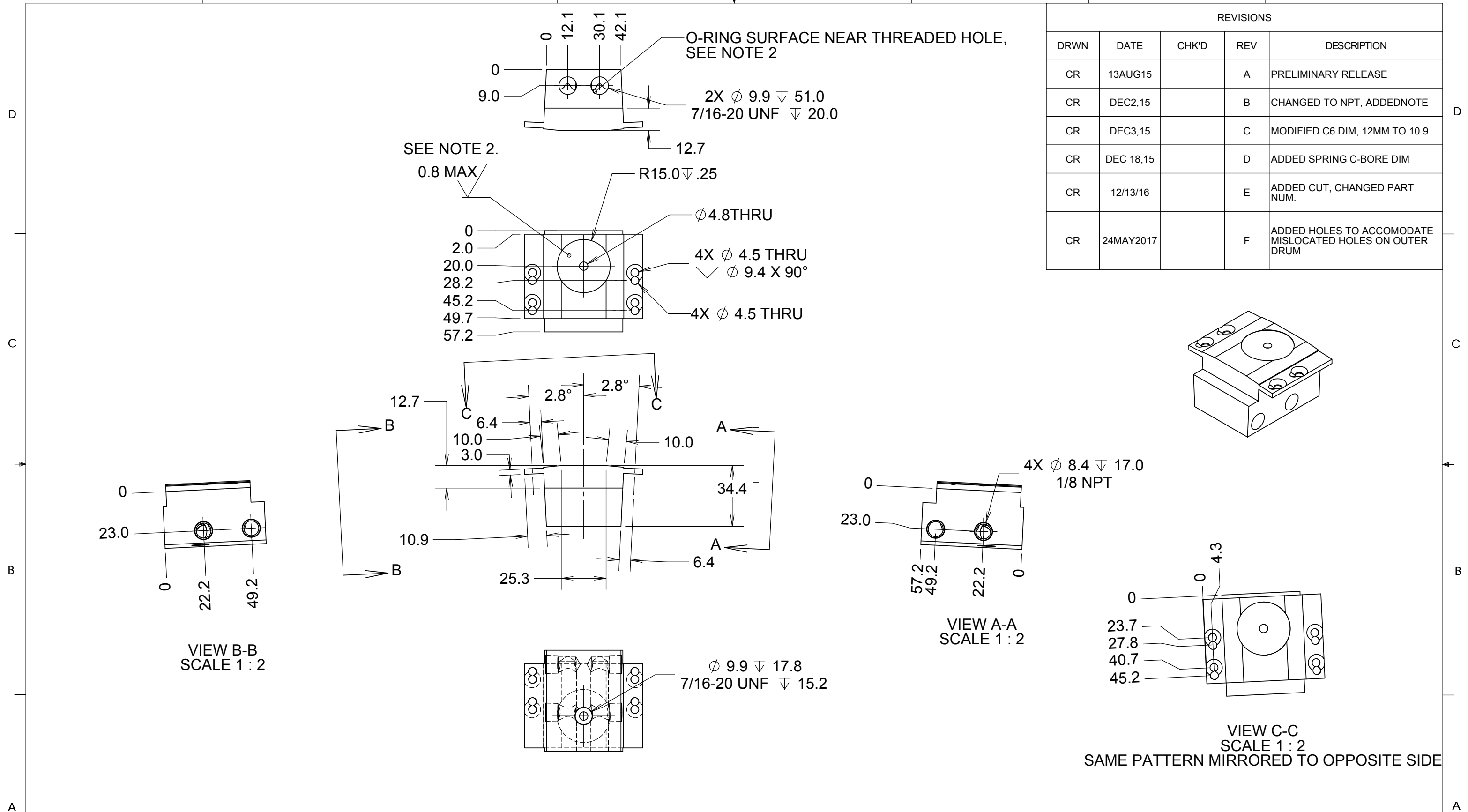


REVISIONS				
DRWN	DATE	CHK'D	REV	DESCRIPTION
CR	13AUG15		A	PRELIMINARY RELEASE
CR	DEC2,15		B	CHANGED TO NPT, ADDEDNOTE
CR	DEC3,15		C	MODIFIED C6 DIM, 12MM TO 10.9
CR	DEC 18,15		D	ADDED SPRING C-BORE DIM
CR	12/13/16		E	ADDED CUT, CHANGED PART NUM.
CR	24MAY2017		F	ADDED HOLES TO ACCOMODATE MISLOCATED HOLES ON OUTER DRUM



- NOTES**
- FREE MACHIING BRASS OR SIMILAR
  - SURFACE IS SEALING SURFACE, SHOULD BE FREE OF SCRATCHES OR FLAWS, SURFACE ROUGHNESS NOT TO EXCEED 0.8 MICROMETERS (32 MICROINCH) AVERAGE

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN MILLIMETERS & TOLERANCES ARE AS FOLLOWS: X.X: $\pm$ 0.10 mm X.XX: $\pm$ 0.01 mm ANGLES: $\pm$ 0.5° FINISH: 3 MICRONS ( $\mu$ m) BREAK ALL SHARP EDGES & CORNERS .25mm MAX			DRAWN <b>C. RATLIFF</b> CHECKED <b>J. WARD</b>	KECK 1 DEPLOYABLE TERTIARY MIRROR INNER DRUM	
MATERIAL SEE NOTE 1	FINISH --		DESIGNED <b>C. RATLIFF</b> 8/13/15 ENGINEER <b>C. RATLIFF</b> 8/13/15	TITLE COMPRESSED AIR RECEIVER	PROJECT CODE K1D3DD NEXT ASSY KDM2100
		SW DOCUMENT FILE 872-LM2101	QUANTITY 3	REV F 1/1	