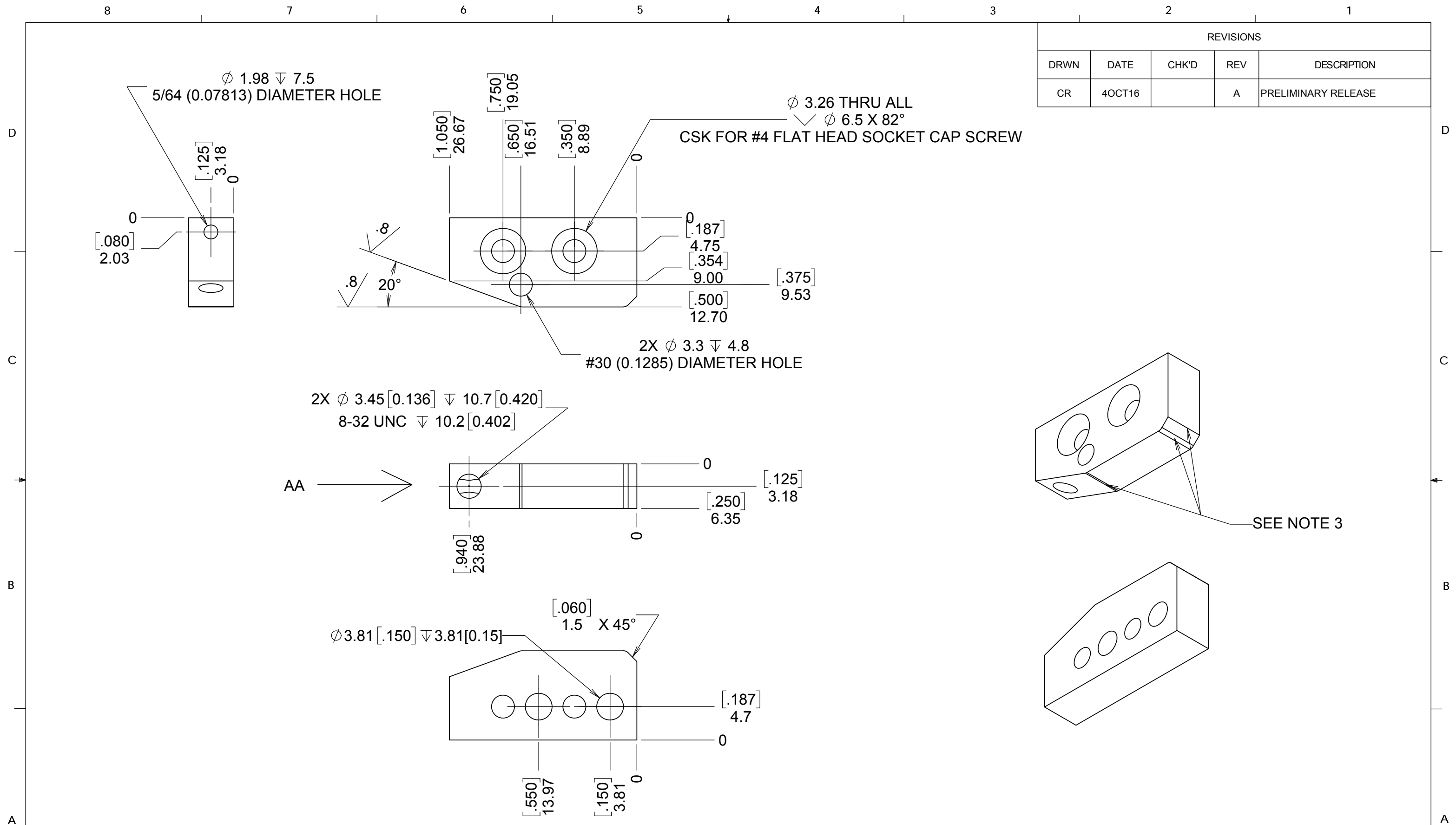


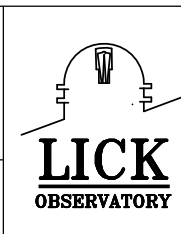
REVISIONS				
DRWN	DATE	CHK'D	REV	DESCRIPTION
CR	4OCT16		A	PRELIMINARY RELEASE



**NOTES:**

- MATERIAL: COPPER WITH SILVER COATING
- LAY SHOULD BE PARALLEL TO BRUSH RELATIVE MOTION, ALONG ARROW AA
- RADII MADE FROM BUFFING WHEEL ACCEPTABLE AT ANY OF THE CORNERS SHOWN, 0.5 TO 3MM OK

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN MILLIMETERS & TOLERANCES ARE AS FOLLOWS: X.X: $\pm 0.10$ mm X.XX: $\pm 0.01$ mm ANGLES: $\pm 0.5^\circ$ FINISH: 3 MICRONS ( $\mu\text{m}$ ) BREAK ALL SHARP EDGES & CORNERS .25mm MAX	
MATERIAL	FINISH
SEE NOTE 1	SEE NOTE 2



DRAWN <b>C. RATLIFF</b>		KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED <b>J. WARD</b>		ROTARY SUPPORT STRUCTURE	
DESIGNED <b>J. WARD</b>	10/4/16	TITLE RIGHT INNER DRUM CONTACT, LOW VOLTAGE, SILVER COATED COPPER	
ENGINEER <b>C. RATLIFF</b>	10/4/16	QUANTITY TBD	PROJECT CODE K1D3FD
SW DOCUMENT FILE 872-LM2220.SLDPRT		NEXT ASSY KDM2218	DWG NO 872-LM2220
		REV A	1