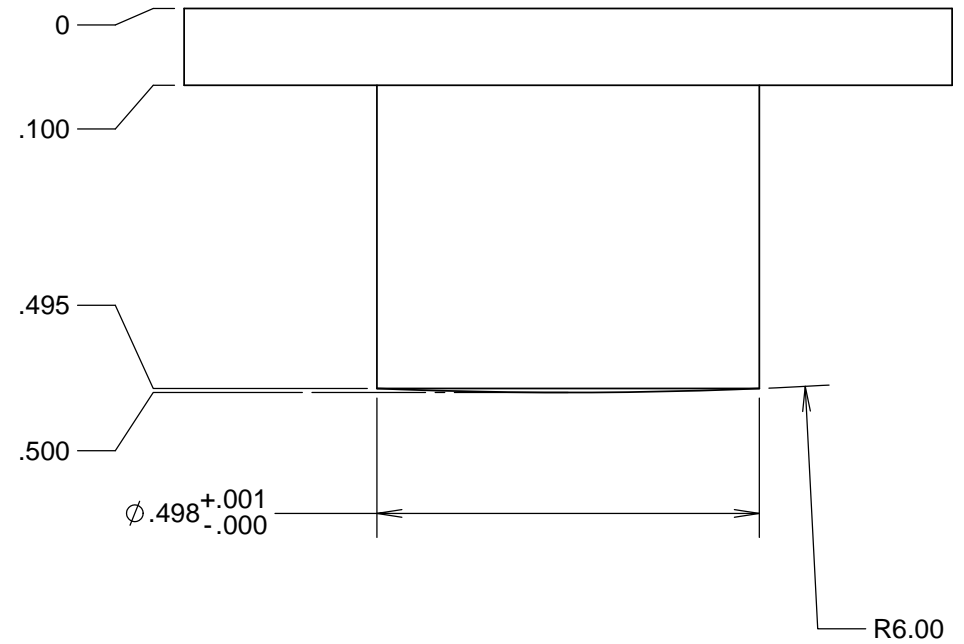
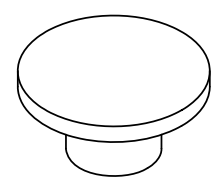
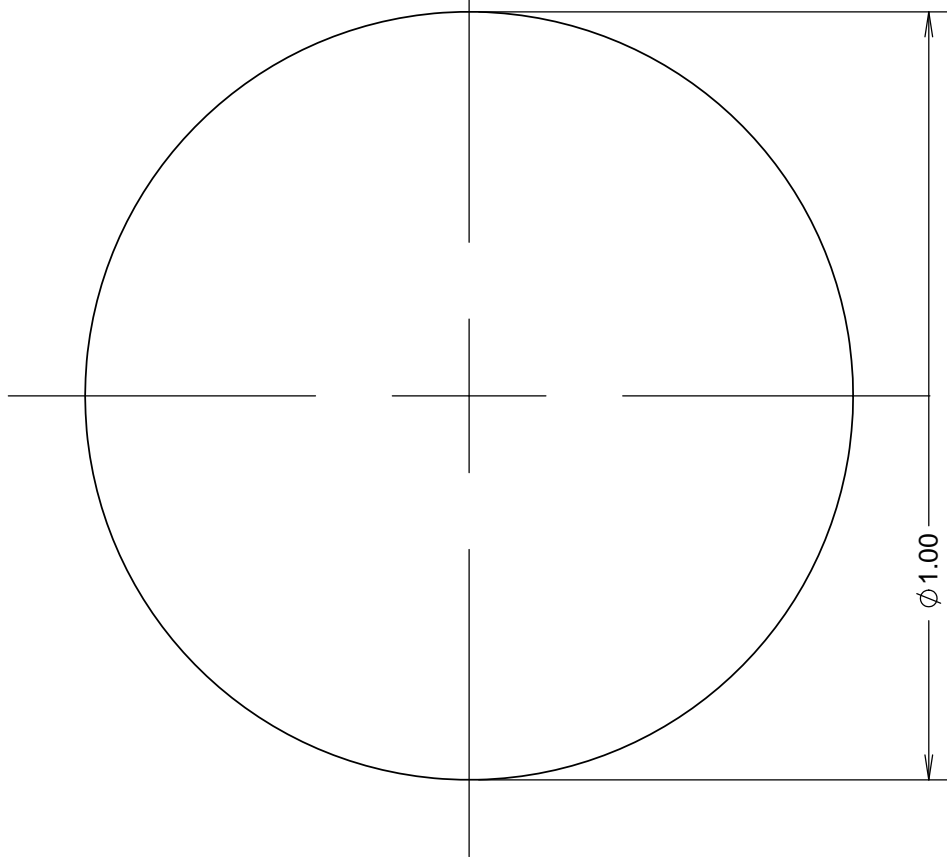
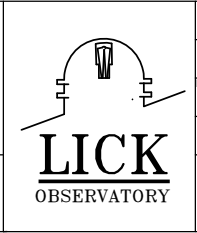


REVISIONS				
REV	DATE	DRWN	CHK'D	DESCRIPTION
A	1OCT15	CR		INITIAL RELEASE



- NOTES**
- M2 TOOL STEEL
 - SURFACE FINISH ON .4980 OUTER DIAMETER AND 6 INCH RADIUS OF CURVATURE SPHERICAL SURFACE SHOULD BE LESS THAN 16 MICROINCHES ROUGHNESS

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS X.X: ±0.1000" X.XX: ±0.0100" X.XXX: ±0.0050" X.XXXX: ±0.0001" ANGLES: ±0.5° FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
MATERIAL	FINISH
SEE NOTE 1	NA



DRAWN	RATLIFF	2/2/17	KECK 1 DEPLOYABLE TERTIARY MIRROR
CHECKED	J. WARD	OCT1,2015	STOW AND DEPLOY SYSTEM
DESIGNED	--	--	TITLE
ENGINEER	--	--	M2 STEEL SPRING PLUNGER
SW DOCUMENT FILE	QUANTITY	PROJECT CODE	DWG NO
SEE NOTE 1	4	--	872-LM2242
		NEXT ASSY	RE
		875-LM2242	A 1/1